

SE-T-64™

HIGH-PERFORMANCE TUBULAR ELECTRODE

An advanced alternative to conventional coated electrodes, SE-T-64 is a tubular electrode designed for hardfacing parts exposed to severe abrasion or erosion combined with moderate impact.



Its tubular technology combines a deposition efficiency above 90%, a high deposition rate and limited slag formation.

This allows more material to be deposited while reducing material loss and cleaning between passes.

CHARACTERISTICS

The deposited metal consists of primary chromium carbides uniformly distributed within an austenitic matrix.

Hardness:

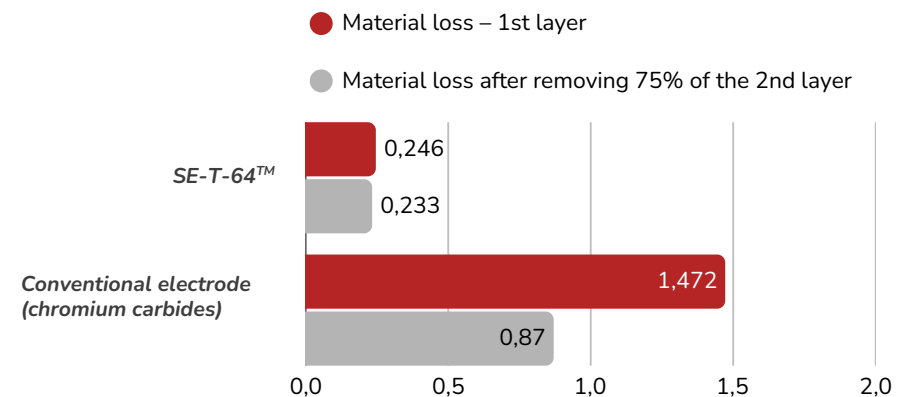
55–60 HRC from the first layer
58–64 HRC in the second layer

Packaging:

4.5 kg boxes

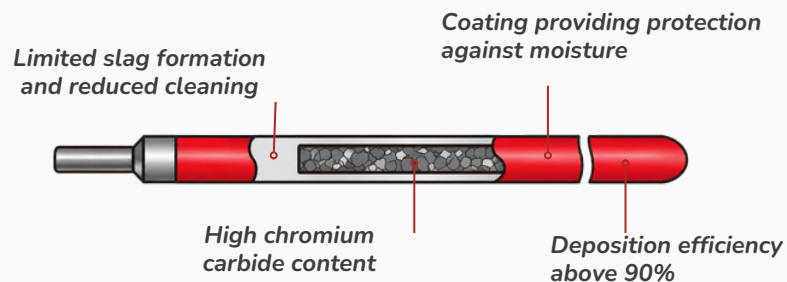
Ø × L (mm)	6x450	8x450	12x450
Current (A)	85-135	130-190	200-430

ASTM G65 TEST



+ SE-T-64 provides significantly higher wear resistance than a conventional chromium carbide electrode.

Pour plus d'informations, visitez le site:



Contactez-nous à l'adresse
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